

## Fitting Instructions – IGNITE 4” 304 Stainless Steel DPF Back Exhaust System

**Vehicle Application:** PX Ranger 3.2L & 2.2L 2016 onwards

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### Before You Begin:

Ensure the vehicle is securely parked on a flat surface and safely supported. Always allow the exhaust system to cool down before commencing removal or installation.

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### Installation Steps

1. Remove the rear tail pipe and muffler assembly from the vehicle.
2. Remove the centre connecting pipe from the vehicle.
3. Using the factory DPF flange nuts, fit the first section of the 304 stainless 4-inch diff dump exhaust to the DPF and tighten finger tight.
4. Fit the second section (diff dump pipe) to the first section and secure using the supplied V-band clamp. Tighten finger tight only at this stage.
5. Check over the exhaust to ensure correct alignment and adequate clearance around the diff, chassis, and surrounding components.
6. Once aligned, tighten the factory DPF flange nuts followed by the V-band clamp.
7. Final check all fasteners are secure.
8. Enjoy your **IGNITE** exhaust!