

## Fitting Instructions – IGNITE 3" Exhaust System

**Vehicle Application:** Jeep Grand Cherokee SRT / Trackhawk / S-Limited (2012 - 2021)

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### Before You Begin:

Ensure the vehicle is securely parked on a flat surface and safely supported. Always allow the exhaust system to cool down before commencing removal or installation.

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### Installation Steps

1. **Safety First:** Before commencing any work, disconnect the vehicle's battery. *Please note: Welding is required when installing the exhaust tips.*
2. Remove the factory exhaust tips.
3. Remove the passenger-side rear muffler. (Applying a suitable lubricant to the rubber hangers will make removal easier.)
4. Remove the four front spring-loaded bolts. Retain these bolts for installation of the new system.
5. With the assistance of a second person—or by using a stand to support the exhaust—unbolt the mid-section rubber mounts.
6. With assistance, remove the remaining rear rubber hangers and carefully lower and remove the factory exhaust system.
7. Remove the factory rubber mounts from the original exhaust and reinstall them in the same orientation on the new system.
8. Using the supplied nuts and washers, and with help or a stand for support, install the mid-section. Re-secure the hanger mounts in the factory positions and reuse the factory spring-loaded bolts with the supplied hardware.
9. Install the rear mufflers using the supplied nuts, bolts, and washers.
10. Tighten all exhaust components from the front to the rear of the vehicle, ensuring adequate clearance from surrounding components.
11. Install the exhaust tips. We recommend applying a small stitch weld on each side of the tip for secure fitment.
12. Start the vehicle and inspect all joints for leaks. Adjust as necessary.
13. Enjoy your **IGNITE** Exhaust performance upgrade!

